



Dart Hawkesbury
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Canada

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D5336-041
Job Sheet 167577



Part No: D5336-041

Job Qty: 1 ea

Part Name: Basket Lid Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start Up Large Fab2		<i>17-11-09</i>
100	Large Fab	1 pcs		11/9/17	0.00	8.02	Large Fab 1		<i>17-11-09</i>
110	QC	1 pcs		11/9/17	0.00	0.00	QC9		<i>CPC</i>
120	QC	1 pcs		11/9/17	0.00	0.00	QC5		<i>CPC</i>
130	Powdercoat	1 pcs		11/9/17	0.00	0.11	Powdercoat4		<i>17-11-14</i>
140	HandFinish	1 pcs		11/10/17	0.00	0.75	HandFinish3		<i>11-11-14</i>
150	QC	1 pcs		11/10/17	0.00	0.00	QC3		<i>38</i>
160	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3		<i>38</i>
170	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21		<i>NOV 15 2017</i>

Part Op 100 - 1- Assemble ribs , weld as per dwg D5336 using DT10196 2- Weld hinge (3) and Mounting brackets as per dwg
Descriptions: D5336 ***inspect before welding mesh*** 3- Cut mesh as per dwg D5334-1 4- Tack weld mesh on basket as per dwg

D5336 ***Make sure to place mesh correctly on lid, check with label plate before tacking mesh***

130 - *** Mask holes and sides of hinge prior to powdercoat*** Start Time: *11:25* Oven Temperature: *320*

Finish Time: *11:55 M 135418*

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg

Finishing

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581-B164446	2	12	0	0
	D4016-3 F160518	3	16	0	0
	D5332-041 005687	2	0	0	0
	D5332-1-B163101	2	4	0	0
	D5332-13 F163106	3	3	0	0
	D5332-15 SC05660	2	0	0	0
	D5332-19-B163111	2	4	0	0
	D5335-1-F163096	1	9	0	0
	M304EX0.75-16F 2001737	8	572	0	0

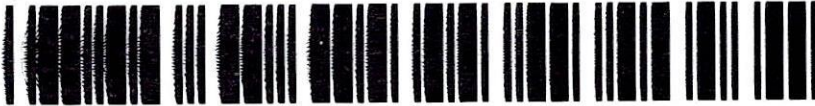
Part Specifications

Specifications could not be found.

DART
AEROSPACE
S008119

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Basket Lid Assembly

PART NO: D5336-041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/09/17

Job No: 167577